

S University of Sussex

# Engine Testing and Modelling

505H3

School of of Engineering & Informatics University of Sussex Falmer, Brighton, BN1 9QT

Engine Testing and Modelling

## **Engine Testing and Modelling**

#### **Teaching Pattern**

Lectures, 2 hours per week. Project /tutorial time: 2 hours in every odd week.

#### **Course Convenor**

Dr. W.J.Wang Tel: 01273 877232 Email: <u>w.j.wang@sussex.ac.uk</u> Office: 3A10 Richmond

#### **Course material** Study Direct or www.sussex.ac.uk/~tafb8/etm/etm.html

#### Assessments

- •2 individual projects.
- •Project reports are required to be handed in to the school office in week 6 and week 10 on the relevant Thursday before 16.00pm.
- •Each of the two projects will have an equal weighting of 50%.
- •Mark will be deducted in the normal fashion if you are late in handing in.

## **Course outline**

Engine testing technology and test design; the use of sensors including temperature, pressure, force, torque, velocity, displacement, mass flow, vibration, emissions and laser diagnostic techniques.

Calibration and metering technology, instrumentations for mapping and ECU communications. Interpretation of test data. Engine control systems for fuel economy and emission level;

Modelling and simulation methods for power-trains of conventional IC engines and hybrid power systems. Energy demand and efficiency in test cycles.

## **Learning outcomes**

A student should be able to:

1. Understand engine testing principles and procedures.

2. Be able to design engine testing cells under practical considerations.

3. Be able to understand sensors and instrumentation, and to analyse and interpret test data.

4. Understand energy efficiency and propulsion modelling.

5. Be able to simulate fuel consumption in standard driving cycles.

6. Understand engine emission control.

#### Library

- Plint M, Martyr A., Engine testing theory and practice, 2nd ed., Butterworth Heinemann, 1999.
- Richard D Atkins, An Introduction to Engine Testing and Development, SAE International, 2009
- Guzzella, Lino and Sciarretta, Antonio, Vehicle Propulsion Systems, 2005
- Guzella, Lino and Onder, Christopher, Introduction to Modeling and Control of Internal Combustion Engine Systems, 2004.
- Gillespie, Thomas D., Fundementals of Vehicle Dynamics, 1992.
  Rajamani, Rajesh, Vehicle Dynamics and Control, 2005.

#### Assessments

Туре	Learning outcomes	Timing	Weighting
Coursework			100.00%
Project Report (3500 words)	1-3	Autumn Week 6	equal weighting
Project Report (3500 words)	4-6	Autumn Week 10	equal weighting

#### **Resit mode of assessment**

Same mode

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#### **Internal-combustion Engines**

-Internal-combustion Engines are Heat engines.

-Fuel is burned inside the engine, contrasting with an external combustion engine (e.g. steam engine) in which fuel is burned in a separate unit.

-The diesel engine and petrol engine are internal-combustion engines.

-Gas turbines and jet and rocket engines are also internal-combustion engines. (Fuel is burnt inside their combustion chambers.)

# University of Sussex An engine of 1930's Cooling fan Cylinder Exhaust manifold Value Piston Connecting rod Camshaft -Crankshaft

# **Modern engine brings technology complications**



#### **Engines have to be tested in test rooms before installation**





### Nicholson McLaren





#### A typical engine testing control room





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#### **Manifold Wave Dynamics**



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#### **Control Room Layout 2002**



Electronic supply of test program instructions

Electronic configuration of Channel data acquisition system

Automation of basic test programs leading to full test automation

Electronic test result data storage

#### Data acquisition and control at Nicholson McLaren 2005



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#### **Caterpillar Truck Race engine 1650 BHPc**



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**Emissions measurement system** 



Exhaust Emission Laboratory of BOSMAL Automotive R&D Centre

#### A Test cell of 1970's to 1990's Ford Dunton

- 72 Channels Primary Data
- (Pressure Temperature)
- 72 Channels Calculated Data
- CorrTorque, Vol Effy, AFR Calc
- Eddy Current Dynamometer (150 kW @ 8000rpm Typical)
- Pierburg Fuel Flow Meter
- Horiba Emission Analysis
- MEXA 9000, 7000 series
- THC (total hydrocarbon), NOX, CO, CO2, O2 Analysis
- Full Induction & Exhaust System



Vehicle Testing



# Testing in anechoic chamber





Outside look: CRITT M2A - Automotive Research Centre at Bethune 2006

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# Layout of A Typical Test Laboratory



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